

PARA LIGHT ELECTRONICS CO., LTD.

4F, No.1, Lane 93, Chien Yi Road, Chung Ho City, Taipei, Taiwan, R.O.C.

Tel: 886-2-2225-3733 Fax: 886-2-2225-4800 http://www.para.com.tw

DATA SHEET

PART NO.: L-51ROPT1D1

REV: <u>A/3</u>

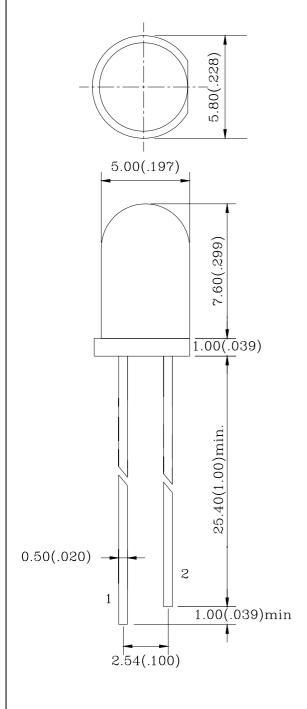
CUSTOMER'S APPROVAL : _____ DCC : ____



L-51ROPT1D1

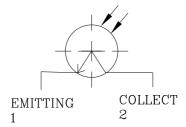
REV:A/3

PACKAGE DIMENSIONS



Note:

- 1.All Dimensions are in millimeters.
- 2.Tolerance is ±0.25mm(0.010 ") Unless otherwise specified.
- 3.Protruded resin under flange is 1.5mm(0.059 ") max.
- 4.Lead spacing is measured where the leads emerge from the package.
- 5. Specification are subject to change without notice.





L-51ROPT1D1

REV:A/3

FEATURES

- * WIDE RANGE COLLECTOR CURRENTS
- * LENSED FOR HIGH SENSITIVITY
- * HIGH-OUTPUT POWER
- *HIGH-SPEED RESPONSE

CHIP MATERIALS

* SILICON

ABSOLUTE MAXIMUM RATING : ($Ta = 25^{\circ}C$)

| SYMBOL | PARAMETER | MAX | UNIT | |
|--|-------------------------------------|---------------|------|--|
| PAD | Power Dissipation Per Chip | 10 mW | | |
| V(BR)CEO | Collector-Emitter Breakdown Voltage | 30 | V | |
| Topr | Operating Temperature Range | -35°C to 85°C | | |
| Tstg | Storage Temperature Range | -35°C to 85°C | | |
| Lead Soldering Temperature { 1.6mm(0.063 inch) From Body } 260°C ± 5°C for 5 Seconds | | | | |

ELECTRO-OPTICAL CHARACTERISTICS: (Ta = 25°C)

| SYMBOL | PARAMETER | TEST CONDITION | MIN. | TYP. | MAX. | UNIT |
|--------|--------------------------------------|---|------|-------|------|------|
| BVCEO | Collector-Emitter Breakdown Voltage | lc = 100μA Ee = 0 mw/cm ² | 30 | | | V |
| BVECO | Emitter-Collector Breakdown Voltage | IE=100μA Ee= 0 mw/cm ² | 5 | | | V |
| ICEO | Collector Dark Current | VCE=10V Ee=0 mw/cm ² | | | 100 | nA |
| VCE(S) | Collector-Emitter Saturation Voltage | IC=2mA Ee=0.5 mw/cm ² | | | 0.4 | V |
| TR/TF | Rise / Fall Time | VCE=5V IC=1mA RL=1000 Ω | | 15/15 | | uS |
| IC | On Stat Collector Current | VCE=5V Ee=0.1 mw/cm ² | | 2 | | mA |
| λР | Spectral Sensitivity Wavelength | | | 940 | | nm |



PHOTOTRANSISTOR 5.0 mm

L-51ROPT1D1

REV:A/3

Fig. 1 Collector Power Dissipation vs. Ambient Temperature

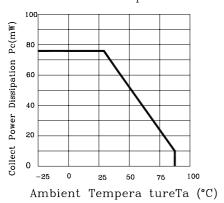


Fig. 3 Relative Collector Current vs. Ambient Temperature

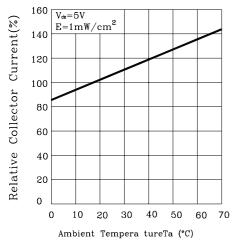
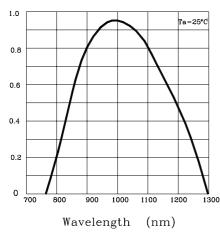


Fig. 5 Spectral Sensitivity



Relative Spectral Sensitivity

Fig. 2 Collector Dark Current vs. Ambient Temperature

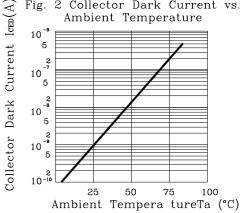


Fig. 4 Collector current vs Irradiance

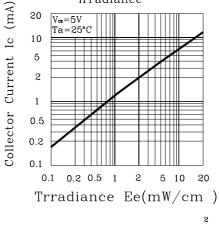
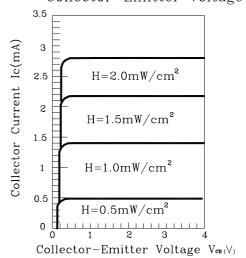


Fig. 6 Collector Current vs Collector-Emitter Voltage



DATE: 2005-01-26 DRAWING NO.: DS-21-02-0005 Page: 4



L-51ROPT1D1

REV:A/3

Label Explanation

| PARA 光鼎电子股分有限公司 PARA LIGHT ELECTRONICS CO.,LTD. | | | |
|---|-------|-----|-----------|
| PARA | NO.: | | |
| LOT | NO. : | | INSPECTED |
| BIN | • | | |
| Q' | TY: | PCS | |
| N. W | • | g | |

PARA NO.: Refer to p11

LOT NO.: E L L 4 7 0009

A B C D E F

A---E: For series number

B---L: Local F: Foreign

C---L: LAMP

D---Year

E---Month

F---SPEC.

BIN:

Q'TY: Below are standard specification, actual packing quantity reference page 12

N'W : Net Weight



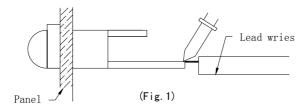
L-51ROPT1D1

REV:A/3

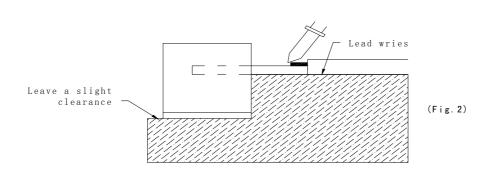
SOLDERING

| METHOD | SOLDERING CONDITIONS | REMARK |
|-------------------|--|---|
| DIP SOLDERING | Bath temperature: 260±5℃ Immersion time: with 5 sec | Solder no closer than 3mm from the base of the package Using soldering flux," RESIN FLUX" is recommended. |
| SOLDERING IRON | Soldering iron: 30W or smaller Temperature at tip of iron: 260℃ or lower Soldering time: within 5 sec. | During soldering, take care not to press the tip of iron against the lead. (To prevent heat from being transferred directly to the lead, hold the lead with a pair of tweezers while soldering |

1) When soldering the lead of LED in a condition that the package is fixed with a panel (See Fig.1), be careful not to stress the leads with iron tip.



2) When soldering wire to the lead, work with a Fig (See Fig.2) to avoid stressing the package.



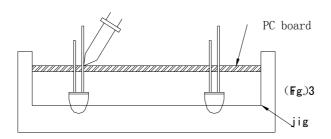


L-51ROPT1D1

REV:A/3

3) Similarly, when a jig is used to solder the LED to PC board, take care as much as possible to avoid steering the leads (See Fig.3).

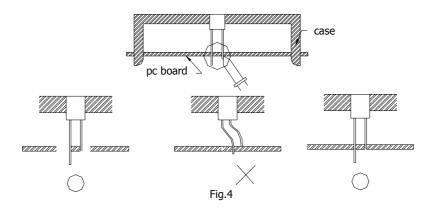
•



- 4) Repositioning after soldering should be avoided as much as possible. If inevitable, be sure to preserve the soldering conditions with irons stated above: select a best-suited method that assures the least stress to the LED.
- Lead cutting after soldering should be performed only after the LED temperature has returned to normal temperature.

•LED MOUNTING METHOD

1) When mounting the LED by using a case, as shown Fig.4, ensure that the mounting holds on the PC board match the pitch of the leads correctly-tolerance of dimensions of the respective components including the LED should be taken into account especially when designing the case, PC board, etc. to prevent pitch misalignment between the leads and board holes, the diameter of the board holes should be slightly larger than the size of the lead. Alternatively, the shape of the holes should be made oval. (See Fig.4)

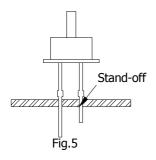


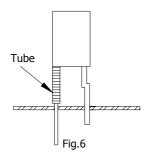


L-51ROPT1D1

REV:A/3

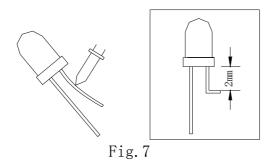
2) Use LEDs with stand-off (Fig.5) or the tube or spacer made of resin (Fig.6) to position the LEDs.



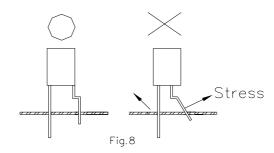


FORMED LEAD

1) The lead should be bent at a point located at least 2mm away from the package. Bending should be performed with base fixed means of a jig or pliers (Fig.7)



- 2) Forming lead should be carried our prior to soldering and never during or after soldering.
- 3) Form the lead to ensure alignment between the leads and the hole on board, so that stress against the LED is prevented. (Fig.8)





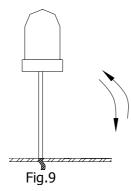
L-51ROPT1D1

REV:A/3

•LEAD STRENGTH

1) Bend strength

Do not bend the lead more than twice. (Fig.9)



Tensile strength (@Room Temperature)
 If the force is 1kg or less, there will be no problem. (Fig.10)



HANDLING PRECAUTIONS

Although rigid against vibration, the LEDs may damaged or scratched if dropped. So take care when handling.

•CHEMICAL RESISTANCE

- 1) Avoid exposure to chemicals as it may attack the LED surface and cause discoloration.
- 2) When washing is required, refer to the following table for the proper chemical to be sued. (Immersion time: within 3 minutes at room temperature.)

| SOLVENT | ADAPTABILITY |
|-------------------|--------------|
| Freon TE | \odot |
| Chlorothene | X |
| Isopropyl Alcohol | \odot |
| Thinner | X |
| Acetone | X |
| Trichloroethylene | X |

⊙--Usable X--Do not use.

NOTE: Influences of ultrasonic cleaning of the LED resin body differ depending on such factors as the oscillator output, size of the PC board and the way in which the LED is mounted.

Therefore, ultrasonic cleaning should only be performed after confirming there is no problem by conducting a test under practical.



L-51ROPT1D1

REV:A/3

Experiment Item:

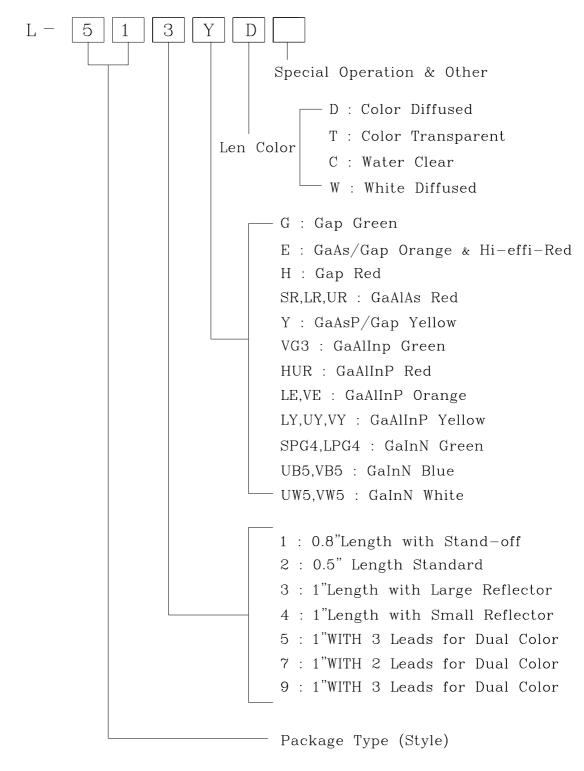
| lt a ma | Test Condition | | | |
|---|--|--|--|--|
| Item | Lamp & IR | Reference Standard | | |
| OPERATION LIFE | Ta: 25±5°C IF= 20mA RH: <=60%RH ① DYNAMIC:100mA 1ms 1/10 duty ② STATIC STATE: IF=20mA | MIL-STD-750: 1026 MIL-STD-883: 1005 JIS C 7021: B-1 | | |
| HIGH TEMPERATURE HIGH HUMIDITY STORAGE | Ta: $65^{\circ}\mathbb{C}\pm5^{\circ}\mathbb{C}$ RH: $90\sim95\%$ RH TEST TIME: 240HRS ±2 HRS | MIL-STD-202: 103B JIS C 7021: B-1 | | |
| TEMPERATURE CYCLING | 105° C \sim 25° C \sim -55° C \sim 25° C \sim 30min 5min 30min 5min 10CYCLES | MIL-STD-202: 107D MIL-STD-750: 1051 MIL-STD-883: 1010 JIS C 7021: A-4 | | |
| THERMAL SHOCK | 105°C±5°C ∼-55°C±5°C 10min 10min 10CYCLES | MIL-STD-202: 107D MIL-STD-750: 1051 MIL-SYD-883: 1011 | | |
| SOLDER RESISTANCE | T,sol:260℃±5℃ DWELL TIME:10±lsec | MIL-STD-202 : 210A MIL-STD-750-2031 JIS C 7021 : A-1 | | |
| SOLDERABILITY | T,sol:230 $^{\circ}$ C $^{\pm}5^{\circ}$ C DWELL TIME:5 $^{\pm}$ Isec | MIL-STD-202 : 208D MIL-STD-750 : 2026 MIL-STD-883 : 2003 JIS C 7021 : A-2 | | |



L-51ROPT1D1

REV:A/3

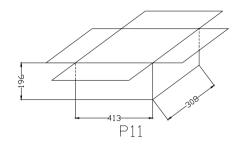
LED Lamps:

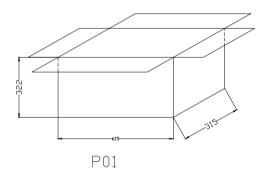


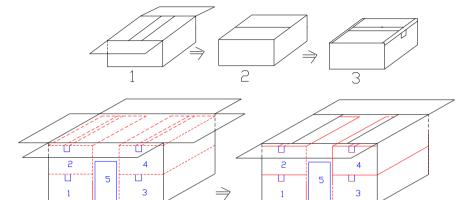


L-51ROPT1D1

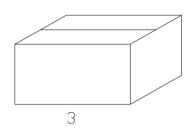
REV:A/3

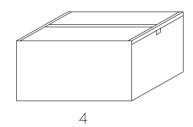






P11 refer 1.2...5 to be continued P01.





L-51ROPT1D1 package rule Note:

- 1. P11 presents little package box ,10little bags in every P11,1000PCS in every bag.
- 2, PO1 presents big package box, five little P11 boxes in every PO1, total 50KPCS in every PO1.
- 3. Specific package course refers to the attached graph.

DRAWING NO.: DS-21-02-0005

DATE: 2005-01-26

Page :12